Laser Cutter Setup Procedure

1. Before proceeding with the Laser Cutter, if you have any questions or need any assistance please ask for help at the IT front desk.

2. You must Focus the Laser Aperture (Z-position) before you start cutting. Follow the Step by step below to ensure its focused properly.

1) Press the Z button
   This will move the Red Laser Aperture

2) Press and Hold one of the X-Y Arrows to move the Red Laser Aperture in the middle of your material

3) Use the focus tool located on the right side of the Laser Cutter Bed to focus the Z-Position

4) To move the Laser Cutter Bed up and down use the arrows to the right of the display.

5) Align the tip of the focus tool with the bottom edge of the Red aperture
   Make sure they fit tightly against each other

6) After the Laser Cutter Aperture has been focused press the Z button to move it back to the Home position.