Windows 10 Adding a Printer by IP address

go to settings

type in printer or print

choose Devices and Printers

Choose the Add a printer option at the top right

Choose the printer that I want to use isn't listed
Choose add a printer using a tcp/ip address or host name

Next

Choose device type

Type in the ip address of the printer

Next

Use the driver that is currently installed or have it install the correct driver...
name the printer

Next

choose to share or not

Next

Print a test page and should work!!